



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-7-1
Job Sheet 196391


Part No: C3-7-1
Part Name: Load Beam Bumper

Part Weight: 0 lbs
Job Created: 6/12/19
Due Date: 7/25/19
Type: SOLD
Note: DWG C3-7-1 Rev. A IPP Rev. A 18.04.16 new issue DP Verify DD
Ship Via:

Job Qty: 20 pcs
Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:

DAS
21
9-89

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	20 pcs	7/25/19	7/25/19	0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	20 pcs	7/25/19	7/25/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		DAS 61 9-89
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	20 pcs	7/25/19	7/25/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS 28 9-89
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S208794

Part: C3-7-1
Job No: 196391
Serial No/Batch: S208794
Revision: A
Inspector:
Exp Date:
Instructions:

Date: 08/26/19

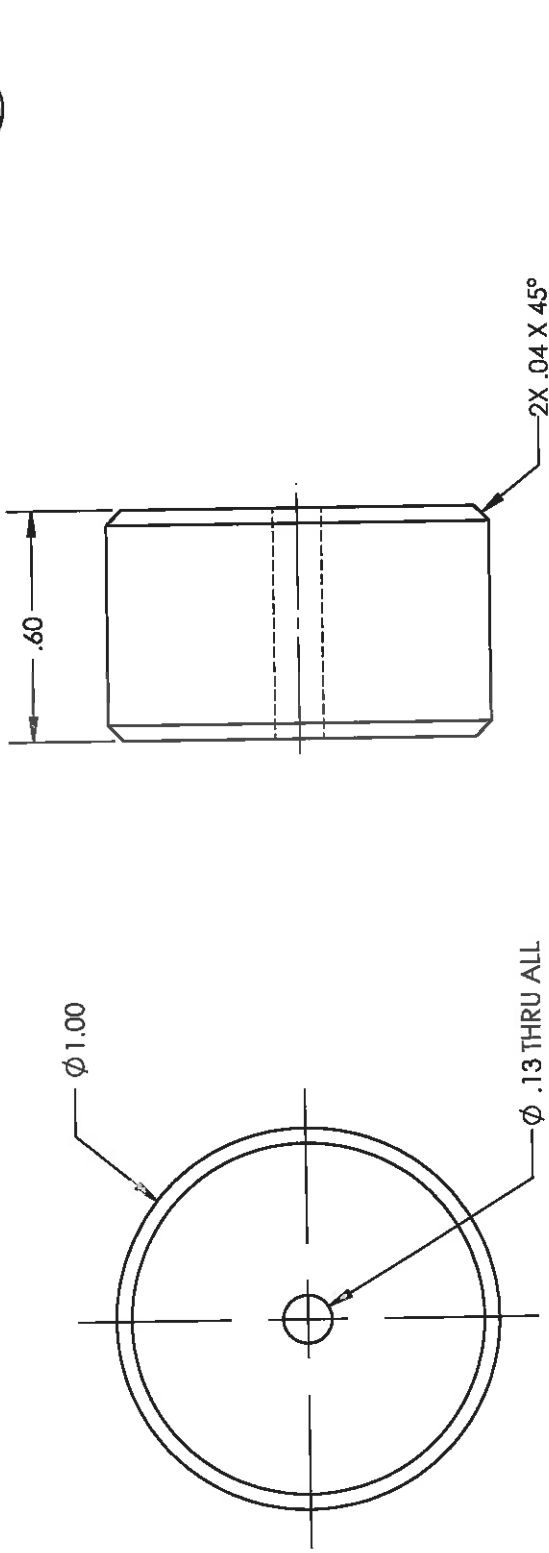
[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Box 6/12/19 1:11PM Dart.Renwick.Jennife	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	7/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG ***Hole in center no longer required see engineering for sign off*** Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					AUG 28 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8695K716	Polyurethane Rod 1.00" DIA. 80A (Hard)	1 ft (.05 ea)	100-Small Fab - 1	5115714	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	8695K716	1	14	0	
Part Specifications					
Specifications could not be found.					

Plex 6/12/19 1:11 PM Dart.Renwick.Jennifer

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
A	14-0111	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE NON-CRITICAL DIMENSIONS.	8/6/2014
			INITIAL
			DJN



NOTE:
BAG & LABEL WITH BATCH NUMBER.



TITLE
LOAD BEAM BUMPER C3-HOOK

DWG NO. C3-7-1 REV A

MAT'L POLYURETHANE
DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005
.XX ± .01
.X ± .1
FRACTIONS ± 1/8
ANGLES ±.5°
SPEC
1. BREAK ALL SHARP EDGES .015 x 45°
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: *D Med*
FINISH
USED ON MODEL

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		C3-7-1	1	LOAD BEAM BUMPER	POLYURETHANE	POLYURETHANE	

SCALE 2:1 DATE 12/18/2001 SHEET 1 OF 1